Dart Aerospace Ltd. Wednesday, 27/08/2008 12:40:41 PM User: Jean-Luc Menard **Process Sheet** : BUSHING Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 41637 **Estimate Number** : 10725 : D2652 P.O. Number **Part Number** : 27/08/2008 - D2652 REV A This Issue S.O. No. : **Drawing Number** : NC : N/A Prsht Rev. **Project Number** First Issue : // : MACHINED PARTS : A **Drawing Revision** Type : 41549 Previous Run Material 200 Um: Due Date : 03/09/2008 Qty: Written By Checked & Approved By NG Comment : Est Rev:B 02.06.13 Now machined in house. **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 303 Round Bar 0.500" 1.0 M303R0500 Comment: Qty.: 0.0578 f(s)/Unit Total: 11.5500 f(s) Material:303 ss .500" Round Bar (M303R0500) Batch: MIO 2.0 HARDINGE Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: RA DWG REV: 2-DEBURR AS REQUIRED 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8

Comment: SECOND CHECK

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock

Location: 40





Each

5.0

Date: User: Wednesday, 27/08/2008 12:40:41 PM Jean-Luc Menard

CURARION BUILDING

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41637

Part Number: D2652

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

186)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 88.76.29

DART AEROSPACE LTD	Work Order:	41637
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

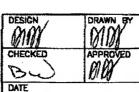
X First Article Prototype						
Drawing	Tolonomoo	Actual		Deines	Method	
Dimonoion	Tolerance		Accept	Reject	Inspect	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	,600				
0.060	+/-0.005	.060				
Ø0.305	-0.002/+0.000	,304	V			
Ø0.191	+0.005/-0.000	171.8				
Ø0.500	+/-0.010	BP4,00	7			
0.030 x 20°	+/-0.010	°630×90°	$\checkmark$			
R0.010	+0.010/-0.000	20.010	<b>✓</b>			
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		7				

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Meas	ured by:	nm /50	Audited by:	,	Prototype Approval:	N/A
	Date:	8/8/27	Date: 08/08	128	Date:	
		~ / V-		/		
Rev	Date	Change			Revised £	y Approved
Α	03.12.12	New Issue			KJ/RF ♂	J 74







DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA

DRAWING NO. D2652 REV. A

SCALE

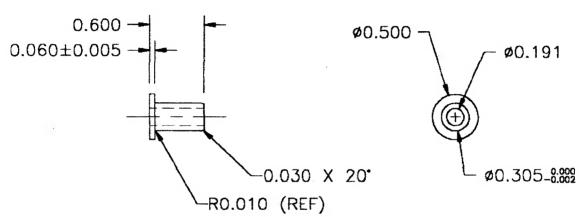
97:03:25

TITLE

BUSHING

1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART OST 018 UNLESS OTHERWISE NOTED